-		NC) Level 1.	if shipment (of receiver (elsitinl	Carol	Production/Ada Date Peceived/Cos
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		78	0	0	98	shor and	E15 W
	Comments	Quantity Short	Quantity Returned	Quantity Received	Quantity Ordered	Description	Part Number
	A\N A\N A\N	(169/20/ ON S	No: Mo: Mo: Mo: Mo: Mo: Mo: Mo: Mo: Mo: M	Batch Dart F Sease Note At Bybill Attacher Se Inspection Japach 30 Arder Attacher	200 SP SP SP SP SP	te: /2/8/27 Yes /00 Yes /00 Yes /00 Yes /00 Yes /00	Da Suking Slip:, Invoice: Receipt: Receipt:
			i i	ing Repo	rieseR		

Purchase Order Receipt Listing

Monday, August 27, 2012 2:12:54 PM

All amounts are calculated in domestic currency.

All Line Item Types All Vendors PO ID PO17698 Receipt Dates from 8/27/2012 to 8/27/2012 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$1,152.45	\$136.68	\$67.25 96.6667 0.0000 0.0000	0.0000
MRB Qty/ MRB Reject Qty	0	0	0 0 uantity:) U/M):	t Value: nantity:
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	000000	7.25 0.0000 7.25 0.0000 Total Received Quantity: Total Reject Quantity:	Total Receipt Value: Total Relence Due Quantity:
Cost Per Unit/ Recv Value	\$46.72	\$5.70 \$136.68	\$1740 \$67.25 Total	Ž.
Recv Qty (PO U/M)	24.6667	24.0000	48.0000	
Recv Date/ Recv Emp	8/29/2012 8/27/2012 24.0000 DESJ02	8/27/2012 DESJ02	8/29/2012 8/27/2012 48.0000 DESJ02	
Required Date Required Qty	8/29/2012 24.0000	8/29/2012 24.0000	8/29/2012 48.0000	
I. J.				
PO U/M /- Stock U/M	ET001 Metaux Castle M174B1.250X02.000 f 17-4 SS Bar 1.250 x f	o f Jar: 750 f	S f A BAR f	
Project ID Reference/ Description/ Cert Std	VC-MET001 Metaux (M174B1.250X02.000 17-4 SS Bar 1.250 x 2.00	122831 M174R0 750 17-44 ound bar 750	M304R0.375 3.4 ROLIND B 0.5 75 122831	
Project ID				
Line Nbr/ Insp Req	ndor Nam 1 No	No	3 No	
Purchase Order ID/ Curr Type	VendorID\Vendor Name PO17698 1 CAD No			



PACKING SLIP/ CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 1 of 1

Shipment No:1442322

	Order No Line No	Snipillelit Details	Shipmont Dotails	_	24-AHG-2012 ORIGIN	Date Shipped F.O.B.	H9R 3S2	POINTE CLAIRE, QUEBEC	835-SELKIRK AVENUE	MONTREAL	Inc	A M Castle & Co (Canada)	Ship From:
	No Item No				N Prepaid	. Freight Terms			CA	HAWKESBURY, ON K6A 1K7		DART AEROSPACE LTD	Sold To:
1.2500.2.0000.FLAT.17CR-4	Description		Final Destination Branch - MON		MANITOULIN	Carrier		•	1K7 CAN	HAWKESBURY, ON K6A	1270 ABERDEEN	DART AEROSPACE LID	1
1.2500.2.0000.FLAT.17CR-4NI.STAINLESS.HR.ANN.PICKLE.132.00			MON		1442322-2	BOL No		CA	ROA IN	HAWKESBURY, ON	1270 ABERDEEN	DAKT AEROSTACE LID	Deliver To:

							, É		:	
	117896185	Delivery No.	Details	/17698/	Purchase Order No)			2374031	Order No
STEEL, LLC	DUNKIRK SPECIALTY	Mill								Line No
	G17439	Heat Number			Part Number				9166	Item No
	N	Mech Id PCS		24.00 +1	Ordered Qty		SPECIFICATIONS	00-156.0000	1.2500.2.0000.HLAI	Description
		Width (IN)					ONS: AMS 5643		•	1 1
	148.0000	3	-	24.000/ [Invoice Giy				VINLESS. HR. AN	
	203.0007	Shipped Gry(LBS)	Chill BC	1					T/CR-4NI.STAINLESS.HR.ANN.FICALE.TSS.00	1 DICKI E 199 00

These commodities/fechnologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned Date:

(14) 12/09/12

AQ . L'Espared by: John M. Berry, QA

830 Brigham Rd. P.O. Box 319

Drukirk, NY 14048

A Universal Stainless & Alloy Products Company Dunkirk Specialty Steel, LLC

. TI	87/60	d	рп М. Веггу	0f/S/	Â.L.	'S'John M. Ber
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\sim		NHE SOP	0.44.6 44.0	9.081	DTS/ KSI 8.402	H800 CVE:
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(A noithford (630 condition A),	NNEVPED BICKTED Y	A GELLED A	· OA+TAN A-VÎ MAN			
:	K' IF 60131	HAS NI DINAKS	a	₱6ET-TET09	MELIN PARK, IL	a
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		A.M. CASTLE 3400 NORTH W	8 8		4. CASTLE & CO.	
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PT: LO TT/8Z/6 : CELNING		TT0Z/6Z/7	D.O. DATE		. 1759¢0 6702	:ЯЗЕМОИ ТЯА :ЯЗЕМОИ .О.
PAGE NUMBER: I of 1					9916 00382T8	ITT ONDER:

Material Certification

Melted and manufactured in compliance with DFARS ZSZZSS-7014-ALT1_Melted-by TGAP in Bridgeville, PA., USA. Certification IAV/DIN 50 049 / EN 10204 3.1. Material complies with DFARS ZSZZSS-7014-ALT1_Melted-by TGAP in Bridgeville, page of the malerial seature stown see earlies from recently of records that were derived from feeding samples of the malerial was produced under the Dunktik Specially Steel Quality was performed on the material supplied on this order. Material is free from mercury contamination. Material testing was performed as applicable in accordance with ASTM ASTM, A604, E8, E10, E18, E23, Parizon documented in QP Manual, Rev. 5 dated V/1/2011, conforming to NCA-3800, viaterial testing was performed as applicable in accordance with ASTM ASTM, A604, E8, E10, E18, E23, E112, E139, E314, E372, E1019, STP-CHEM-GDS, E1444, & AMS 2315, The recording of false, fictibus, or fraudulent statements on this document may be punished as a felony under faderal statement of the maintain and produced under faderal in company records.

John M. Berry, QA Technician

0016SY pue 1006OSI Quality System Registered to

, Date



CERTIFICATE OF CONFORMANCE PACKING SLIP/

A. M. Castle & Co.

Page 1 of 1

Shipment No: 1442322

Ship From:	Solc	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (C	Sanada) DAF	A. M. Castle & Co. (Canada) DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
luc.	127	1270 ABERDEEN	1270 ABERDEEN	1270 ABERDEEN
MONTREAL	HAV	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY, ON
835-SELKIRK AVENUE	UE CA		1K7 CAN	K6A 1K7
POINTE CLAIRE, QUEBEC	JEBEC			CA
H9R 3S2				
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
	ORIGIN	Prepaid	MANITOULIN	1442322-2
1:01 007 11				

a a							
Shipment Details			Final	Final Destination Branch - MON	anch - MOIN		
Order No	Line No	tem No	Description	ption			
2374031	2	14966	0.7500	0.7500.RD.17CR-4NI.STAINLESS.CF.SOL TR.COND	STAINLESS	.CF.SOL TR.C	ONO
			A.132.	A.132.0000-156.0000			
			SPEC	SPECIFICATIONS: AMS 5643	AMS 5643		
Purchase Order No	Part Number	ımber	Ordered Otty	od Oty		Invoice Qty	ıty
17698			24.00 FT	FT)		24.0000 FT	
Details				\		-	
Delivery No.	Mill	Heat Number	Mech Id PCS	PCS	Width (IN)	Length (IN)	Width (IN) Length (IN) Shipped Qty(LBS)
117896092	TALLEY	G19124		2		144.0000	36.0000
	METALS, INC.						

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, werefare exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Name:

Date:

Reviewed by Authorized Castle Metals Representative:

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. Date Printed: 24-AUG-2012 02:07:56 PM

CERTIFICATE OF TESTS CERT SERIAL# 000820514

ABNAHMEPRUEFZEUGNIS THE RECORDING OF FALSE. FICTICIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAM. TITLE 18. CHAPTER 47.

CERTIFICAT DE CONTROLE



A Carpenter Company

◆ THIS DOCUMENT SHALL NOT BE REPRODUCED. EXCEPT IN FULL. WITHOUT THE WRITTEN CONSENT OF CARPENTER TECHNOLOGY CORPORATION. Talley Metals Technology, Inc. 205 Talley Metals Lane McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

05/07/12 CUSTOMER / BESTELLER / CLIENT

A.M. CASTLE & CO

1 OF SELLER / VERKÄUFER / VENDEURPAGE

THE VALUES AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS MADE ON SAMPLES COLLECTED FROM THE TOTAL LOT. ORIGINAL DATA RECORDS CAN BE TRACED BY REFERENCE TO THE CARPENTER ORDER NUMBER. MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM, ALPHA AND GAMMA SOURCE CONTAMINATION

3400 N WOLF RD IL 60131 FRANKLIN PARK

TITIT.

					TATI
CUSTOMER ORDER NO./BESTELL	-NR./N° DE COMMANDE	CARPE	NTER NO./WERKS-NR./Nº DE REFERENCE INTER	NE DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
157610-006			W54959	05/07/12	3434.000
HEAT NUMBER / SCHMELZ	E-NR. / N° DE COULEE :	:	G19124 UNS N	MBER S17400	
PRODUCT DESCRIPTI	ON: TYPE 17-4 PART NUMBE	SOLUT	TION ANNEALED COLD FI C 14966	INISH	

SPECIFICATION: CASTLE 3174-03 REV 25 (08/18/11)

AMS 2303 REV F (08//10)

AMS 5643 REV R (02//08) (UNS S1

ASTM-A564-10

(UNS S17400) (AISI 630)

ASME-SA564 2011 EDITION

0.750000 IN.(19.05 MM) RD BAR SIZE

PRIMARY HEAT CHEMISTRY (WT%): (TEST METHOD IS SHOWN IN PARENTHESIS)

CR (XRF) P (XRF) MN (XRF) 0.018 0.86 CB(XRF) MO (XRF) N (FUS) TA (XRF) NI(XRF) 4.20 LT .01

CB+TA

0.25
THIS HEAT MELTED BY THE ELECTRIC ARC/AOD PROCESSES

NO WELD REPAIR.
MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM AND ALPHA SOURCE CONTAMINATION.

EDDY CURRENT TEST PERFORMED

HOT REDUCTION RATIO = 36:1 MILL HEAT TREATMENT:

ANNEAL TYPE 1037C) 1900F (BATCH FURNACE) 1.30 HOURS TIME QUENCH

DISCS MACROETCHED AND APPROVED

336 HARDNESS AS SHIPPED,

/ SEVERITY = 0 FREQUENCY = 0MAGNETIC PARTICLE:

MICROSTRUCTURE - FERRITE

(MIDRADIUS

CONTINUED ON NEXT PAGE

1.03%

CERTIFICATE OF TESTS CERT SERIAL# 000820514

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTROLE

A Carpenter Company

Talley Metals Technology, Inc.

205 Talley Metals Lane McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

05/07/12 CUSTOMER / BESTELLER / CLIENT

A.M. CASTLE & CO

3400 N WOLF RD FRANKLIN PARK

IL 60131

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• THIS DOCUMENT SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN CONSENT OF CARPENTER TECHNOLOGY CORPORATION.

2 2 OF SELLER / VERKÄUFER / VENDEURPAGE

HVL

CUSTOMER ORDER NO./BESTELL-	NR./N° DE COMMANDE	CARPENTE	R NO./WERKS-NR./N° DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
157610-006		÷	W54959	05/07/12	3434.000
					

HEAT NUMBER / SCHMELZE-NR. / Nº DE COULEE :

CAPABILITY

482 C), 01 HR 900 F(

(T)RANSVERSE (L)ONGITUDINAL YIELD STRENGTH, (0.20 %) KSI(MPA) TENSILE STRENGTH, KSI(MPA) ELONGATION IN 1.40", % REDUCTION OF AREA, % HARDNESS, HBW -

G19124

AIR COOL

193.0 { 1331)

11.0 54.0 404.0

(CONVERTED FROM TENSILE STRENGTH)

UNS NUMBER S17400

NO WELD REPAIR PERFORMED
MATERIAL PRODUCED ON THIS ORDER WAS MELTED AND MANUFACTURED IN THE U.S.A.
MATERIAL HAS BEEN MELTED IN USA OR QUALIFYING COUNTRY TO DFARS REQUIREMENTS 252.225-7014 WITH ALTERNATE 1 FOR QUALIFYING COUNTRY 225.872.1,
SUPERSEDED BY DFARS REQUIREMENTS DFARS 252.225-7008 AND 252.225-7009.
THIS ORDER WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS
OPERATIONS QUALITY PROGRAM MANUAL, REVISION 30 DATED 09/28/11.

WE HEREBY CERTIFY THAT THE ABOVE TEST DATA ARE IN ACCORDANCE WITH THE PURCHASE ORDER AND SPECIFICATION REQUIREMENTS. CERTIFICATE OF TEST IS PREPARED IN ACCORDANCE WITH PARAGRAPH 3.1 OF EN 10204 (DIN50049)

STEPHANIE E. MCCULLUM QUALITY ASSURANCE ENGINEER CARPENTER TECHNOLOGY CORPORATION



CERTIFICATE OF CONFORMANCE PACKING SLIP/

A. M. Castle & Co.

Page 1 of 1

Shipment No:1442322

		·.		
Shin From.		Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada) DART AEROSPA Inc. 1270 ABERDEEN MONTREAL HAWKESBURY, 835-SELKIRK AVENUE CA POINTE CLAIRE, QUEBEC	Canada) NUE	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	ROSPACE LTD ERDEEN BURY, ON K6A	DART AEROSPACE LID 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
	a 0 3	Fraight Terms	Carrier	BOL No
Date Snipped		Prepaid	MANITOULIN	1442322-2
24-AUG-2012	5 5			

						A A A A		
Shipment Details				Final	Final Destination branch - INCIN	NOW - USUR		
Order No	Line No		tem No	Descr	Description			7000
2374031	8		15043	0.375(0.3750.RD.304/304L.STAINLESS.CF.ANN.132.0000-156.0000	STAINLESS.	CF.ANN.132.0	000-156.0000
				OTC.	SICTION S		+	
Prichage Order No		Part Number	mber	Order	Ordered Oty		Invoice Gry	TV
17698				7 48.00 FT	FT)		48.0000 F1	
00011				1	V			
Details								Chinage Oty(I RG)
Delivery No.	E E		Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Width (IN) Length (IN) Shipped any (EDS)
117896135	NORTH		B3B1		4		144.0000	18.0480
	AMERICAN	ÄN	•					•
	STAINLESS	ESS						

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Castle Metals FP
HEAT NUMBER B3B1
MECHANICAL ID
ITEM CODE 15043
LOT NUMBER
PO NUMBER 145984
RECEIPT DATE 2-10-12
SUPPLIER N PS
SPECIFICATION
LCS NU
COMMENT APPROVED

7%

NORTH AMERICAN STAINLESS NAS

REPORT METALLURGICAL TEST

6870 Highway 42 East Ghent, KY 41045-9615 (502) 347-6000

Page: 1 Of 1

ASTM A262 Prac A/E OK .3750 in 144.00 in 2/07/2012 Cold Draw 304/304L Corrosion: Finish: Leg Length: Steel: Dia/Thk: Length: Date: 60131 REMARKS A.M. CASTLE AND COMPANY 片 3400 NORTH WOLF ROAD FRANKLIN PARK Ship To: Item Code: 15043 1420 KENSINGTON ROAD-SUITE 220 IL 60523 A.M. CASTLE AND COMPANY OAK BROOK Mail To: 'n Certificate: 709423 17 145984 0032 001 Your Order: Customer: NAS Order:

EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95. FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

DESCRIPTION PRODUCT ASTM A193/10a-ASME SA193/10 CL 1 GR B8 (EXC PAR 7.2) GRAIN SIZE= 4-5

ASTM A276/10, ASTW A479/10a, ASTM A182/10 CHEM ONLY, AMS 5639H, AMS 5647J, AMS QQS-763B, QQS-763F UNS 30400/30403 EN 10204 3.1, ASTM A484/10 ASME SA479/10a, ASME SA182/10 CHEM ONLY Round Bar, Annealed, Cold Draw

Weight Bundle Bundle Weight 1706 Bundle Weight BE36080

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) ANALYSIS CHEMICAL

Heat	Heat Supplier #	₽	υ	8	CR.	Cd.	NDA	MO	N	IN	E4	ري ري
B3B1		SD	.018	.13	18.22	.35	1.34	.26	.056	8.62	.030	.0280
			SI									
			.31									
_												

Ø ROPERTIE Д MECHANICAL

	12/09/2
Elng % 2"	41.00
RA %	69.12
UTS KSI	112.25
.2YS KSI	92.29
нв Мо.	208.0
ਲ -ਸ ਮ	BE36080 R L

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

Technical Dept. Mgr.

ERIC HESS

PURCHASE ORDER

Purchase Order ID PO17698

PO Print Date 8/16/12 Purchase Order Date 8/16/12

Tel: 613 632 9577 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.

Fax: 613 632 1053

oedsolee

Page Number 1 of 2

TORONTO, ON M4Y 3A5 A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100 METAUX CASTLE

Contact Name

Order From:

Vendor Phone

Vendor Fax

Vendor Account Nbr

: oT qid2

DART AEROSPACE LTD

1875 569 415

SLS6 469 41S

Mfg ID

Description/

CANADA HYMKESBURY, ON K6A 1K7

VC-MET001

Taxable Unit of Measure Red Date/ Red Qty/ Ship Method

EOB

Terms

Buyer

Currency

Tax Resale Nbr

Requisition Nbr

Υes

71/67/8

1570 ABET DEEN

17-4 SS Bar 1.250 x 2.4 0

Special Inst:

MI74B1.250X02.000

Mevision ID

Line Nbr Reference

50

Vendor Part Number

6999.4C

bqq suoY 00.42

Destination-Collect

CVD

Net 30

10177-2607

Chantal Lavoie

24.00 Yours ppd

MINIMOM VIELD TENDILE STRENGTH GRAIN MUST BE ALONG LENGTH OF E495/4095 SWY MATERIAL: 17-4 PH SS BAR AS PER

MINIMUM ULTIMATE TENSILE = 100 K2I

2LKENGLH = 120 K2I

AS PER AMS 5643 OR ASTM A564

MATERIAL: 17-4 PH/S17400 TYPE 630 SS

Yes 8/56/17

Хes

8/56/15

ROUND BAR

027. rad banor 4-71

MI74R0.750

Special Inst:

304 BOUND BAR 0 322

M304K0.375

Yours ppd

00.84

No substitution or deviation without

31.3900

\$46.3500

Unit Price

7L'99\$

99.251\$

\$1,112.40

Price

Extended

Certification required ON Certificate of Conformity of Material consent.

Change Date: 8/1/5

Change Nbr:

PURCHASE ORDER

Purchase Order ID PO17698

PO Print Date 8/16/12 Purchase Order Date 8/16/12

Fax: 613 632 1053 Tel: 613 632 9577 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.



Page Number 2 of 2

VC-MET001

METAUX CASTLE

TORONTO, ON M4Y 3A5 A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100

Vendor Phone

Vendor Fax

Contact Name

Order From:

Vendor Account Nbr

640.2N0£14M

214 695 3281

SLS6 469 41S

Special Inst:

ROUND BAR MATERIAL: MATERIAL: 304/316 SS

> **FOB** Currency

> > Terms

Buyer

Tax Resale Nbr

Requisition Nbr

MIL-S-18729 OR AMS 6350 OR AMS 6351 MATERIAL: AISI 4130N STEEL SHEET

36.00 Yours ppd

CAD

Net 30

10127-2607

Chantal Lavoie

Destination-Collect

AS PER ASTM A276

NOTE: AISI 303 NOT ACCEPTABLE

χes 8/56/15 15.30-51

Special Inst:

4130 Sheet .049

77.629,12

\$315.00

:lstoT Oq

0027.8\$

REQ'D UPON DELIVERY MATERIAL CERTIFICATION

Certificate of Conformity of Material consent. No substitution or deviation without

Certification required - YES

Change Date: 8/16/12

Change Nbr:

Ţ